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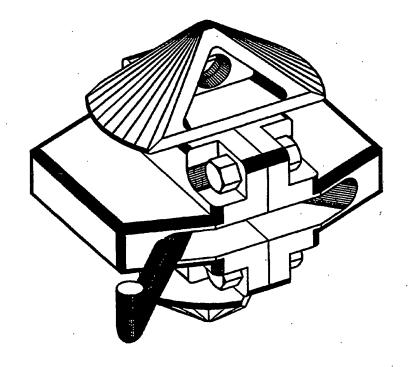
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With international search report.

(54) Title: DUAL-FUNCTION COUPLING DEVICE FOR INTERLOCKING CONTAINERS PLACED ON TOP OF ONE ANOTHER

#### (57) Abstract

semi-automatic dual-function coupling device, also applicable as a conventional dual-function coupling device, for interlocking of containers placed on top of one another and are provided near the comers of their top and bottom face with corner fittings with a passage slit and a twist-lock pocket, comprises a housing (1), a rotary shaft (2) extending through the housing, twist-lock cones (3, 4) which are fixed at both ends of said shaft and of which the longitudinal directions form an angle with each other, the lower cone (4) is chamfered in such a way that semi-automatic locking is possible, a control rod (6) for rotating said shaft (2), projecting laterally from the housing, and connecting or to be connected to said shaft (2), an inside spring (7) to enable the semi-automatic locking, and arresting devices (11, 12, 13) for arresting said shaft (2) in the three possible positions, the two twist-lock cones (3, 4) in the form of a twisting cone with a number of side faces (5a, 5b) tapering to a tip (5c), the angle between the longitudinal directions of the twist-lock cones (3, 4) is 45°. To design and produce the locking device at low costs and nevertheless suitable for universal use, both parts of the housing are identical.



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#### Description

Title: Dual-function coupling device for interlocking containers placed on top of one another.

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The invention relates to a coupling device for interlocking containers which are placed on top of one another and are provided in top and bottom face at their corners with corner fittings which a passage slit and a twist lock pocket, comprising:

- a housing,
- a rotary shaft extending through the housing,
- twist-locks which are fixed at both ends of the shaft so that they form an angle which each other, each twistlock having a number of side faces tapering to a tip,
- an actuating handle for rotating said shaft, said handle projecting laterally from the housing and connected to said shaft,
- and arresting devices for arresting the shaft in two end positions as well as an intermediate position.

Such an coupling device is disclosed in DE-A-3642399.

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Coupling devices for interlocking containers are either used in the so-called European method, in which the handling takes place aboard the ship and coupling devices are inserted into corner fittings on the top surface of an already loaded container, or in the so-called American method, in which the handling takes place ashore and the coupling devices are inserted into corner fittings on the bottom surface of a container to be loaded.

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The coupling device disclosed in DE-A-3642399 is able to bring the twist locks automatically into the locking position. It comprises two pressure springs mounted between a vertically movable switch piece and a switch slide. As a matter of fact it can be used in the European way ( placing the twistlocks on top of already loaded containers aboard the ship ) and in the American way ( at the quayside connecting of the twistlocks to the lower end of a container prior to the loading ), however if the European method is chosen during

however if the European method is chosen during the loading procedure of the containers, the unloading has to be carried out in the European way as well, and on the other hand, if the American method is chosen during the loadingprocedure of the containers, the unloading has to be carried out in the American way as well.

In fact starting from the American way of use, the coupling device has to be turned upside down to make it possible to use it in the European way (vide DE-A-3642399, column 2, lines 61-68). It is impossible to load the containers by using the European method and to unload these containers by carrying out the American method and vice versa.

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The object of the invention is to avoid these disadvantages and to produce a coupling device of the type mentioned in the preamble, in which the European method can be used in loading the containers and the American method can be used in unloading these same containers and vice versa, including a semi-automatic locking of the coupling device during the American loading method.

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According to the invention, the coupling device mentioned in the preamble is to this end characterized in that the angle between the twistlock cones is essentially 45°, that the rotary movement of said shaft during the unloading of the containers is only accomplished by hand and that the rotary movement of said shaft during loading the containers in the American way is accomplished by placing the containers on top of each other (semi-automatic locking) and the rotary movement of said shaft during the European loading method only accomplished by hand and that actuating handle has an indicator to indicate which of the two twist locks has to be positioned upwards and to avoid confusion about the locking positions.

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It is of essentional importance that the actuating handle has an indicator to show which of the twist locks has to be positioned upwards. If such an indicator is missing and the handle is turned to the left it cannot be established wether the containers are locked to each other or not.

( Note: Normal position: lefthand total locking; if the twist lock is placed upside down, the locking position is right handed ).

If such an indicator is present and the handle is turned to the left, one can be sure that the containers are locked to each other when the indicator shows the proper upward position.

case of an upside twist-lock without an indicator, there is a considerable risk of accidents and damages, because no one can perceive, whether the twist lock is locked or . unlocked.

The object of the invention is to avoid these situations and to make clear in every moment of the operation, whether the coupling device is locked or unlocked.

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In this respect it is important to realize that on board of a container vessel a uniform method has te be used for positioning the coupling devices.

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It is unthinkable that in one part of the ship the coupling devices have a certain position (e.g. as following from the European way of fixing) and in another part of the same ship the coupling devices are positioned upside down (e.g. as following from the American way of fixing).

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According to the invention, the coupling device is always in the same vertical position between the two piled up containers and it can be connected in this position, either first to the upper corner fitting of a lower container and then to the lower corner fitting of the upper container (locked by hand after lowering the upper container), or first to the lower corner fitting of an upper container and then to the upper corner fitting of a lower container (locked semi-automatically during loading).

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USA-3820474 and DE-OS-2204915 discloses a non-automatic coupling device for interlocking containers which are placed on top of another, said coupling device comprises a housing, a rotary shaft extending through the housing, a twist lock and a number of side faces tapering to a tip and fixed at one end of said shaft and a twist lock fixed at the other end of said shaft and having the shape of a bun with vertical side walls.

The angle between the twist locks is 30° rather than 45° and the coupling device has only two arresting positions for arresting the shaft into end positions.

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There is no third arresting position for arresting the shaft in a position halfway between the end positions. Therefore the multi-functional use of this prior construction is not possible. Finally the actuating handle has no indicator to indicate which of the two twist locks has to be positioned upwards.

In case of normal use of this known coupling

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device the bun-shaped twist lock is inserted in each of the four corner fittings on the underside of a container and by turning the actuating handle through a certain angle to the one locked end locking position, the occurs. The downward projecting twist lock cone, having side faces tapering to a tip, is then in the correct position for inserting into a corner fitting on the top face of а container. Locking between containers, stacked one on top of the other, can

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thus inserted into corner fittings on the top face of a container, to the other locked end position.

said crane.

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When the consignment has reached its destination, the twisting cones are taken into a position in which the coupling device is no longer locked relative to the lower container and transferred hanging from the bottom face of the container to the quay or, if a container with a second travelling crab is used, to a buffer platform of

be achieved by turning the four twisting cones,

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These coupling devices will have to be removed there before the container can be placed on a

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	chassis loader or on the buffer platform.
	This constitutes a practical disadvantage.
	Furthermore these coupling devices has no
	upportunity for semi-automatic locking.
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	The object of the invention is to avoid these
	disadvantages.
	The invention will now be explained in greater
15	detail with reference to the figures.
	Figure 1 shows the design of the housing, of which
	the two parts are identical.
20	Figure 2 shows the specific parts of the coupling
	device.
	Figure 3 shows the design of the axis and the
	cones.
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	Figure 4 shows a cross-section through the
	housing, to illustrate the locking mechanism.
30	Figure 5 shows the arresting devices.
30	Figure 6 chara a page stine of 6
	Figure 6 shows a perspective view of the coupling device according to the invention.
٠	to the invention.
	The three-position semi-automatic twistlock shown,
35	comprises a cast-iron housing (1), a rotary shaft
	(2), extending through the housing and so-called
	locating twisting cones (3) and (4), provided on
	each of the ends of the rotary shaft,

having two opposite-lying slanting faces which, together with the two other narrow side

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faces (5b), taper to a common tip (5c).

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The twisting cone (4) is shaped in such a way, that if the coupling device is fitted in the lower corner fitting of an upper container, said coupling device being in a locked position during

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loading, while lowering the upper container on the lower container, the twisting cones and the shaft are rotated and the coupling device connects the two vertical containers automatically by rerotating the shaft and the twisting cones by means

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of a built-in spring mechanism (7).

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Fitted on the rotary shaft is a control rod (6), which projects laterally through a slit-shaped hole (8) into the housing (1), and by means of which the shaft with the twisting cones can be rotated through a limited angle. The rod (6) is

bent 90° upwards on the end (9).

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As can be seen from the figures, the longitudial directions of the two twisting cones form an angle of 45° with each other.

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The top cone (3) has a hole (10), which makes it possible to lift the coupling device, using a rod or piece of reinforcing steel, and which is also an identifying mark for the top side of the coupling device.

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In the European method for interlocking of containers to be stacked one of top of the other, the four twist locks are fitted in the four corner fittings in the top face of a container placed on board of the ship.

When the American method is used, on the quayside four coupling devices are connected to the underside of a container, prior to lifting the container aboard the ship.

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Both the angle at the end of control rod (6) and the hole (10) in the top cone give an indication, that the coupling device is not being used in the inverted position.

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In European harbours the coupling devices are unlocked by moving the control rod to the right horizontal position, before discharging the upper container and the coupling devices are left behind on the top side of the container below for subsequent removal and collection.

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In American harbours the coupling devices are unlocked by moving the control rod to the mid-horizontal position, before unloading the upper container and will be taken along with the container to the quayside, where they will be removed from the lower corner castings of that container.

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Figure 5 shows the device, with which the shaft can be locked in two end positions and a centre position. This mechanism comprises two springs (11) together with 2 pins (12), placed opposite to each other, each pin corresponding with a hole (13) in the axis(2).

Because of the three different twisting positions of the axis (2), there are six holes (13) in the axis.

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It will be clear that in the two end positions and the centre position the twisting cones assume a stable arrested position, because the two pins have fallen in two of the six holes in the axis.

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The coupling device shown is universally usable, as it can be used as a semi-automatic cone and also used as a normal mechanical hand-operated twist lock cone, furthermore it is of the so-called "dual-function-type", which means that the device can be used either connected to the lower part of a container at the quaside prior to loading ( and disconnected at the quaside after discharging ), or be placed on top of a already loaded container aboard the ship before loading a container ( and disconnected aboard the ship from top of a lower container after discharging the container).

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The main advantages of the invention are:

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that where the American loading method has been used, the European method can be used for the unloading procedure, and vice versa, without inverting the twistlock cone.

that it is relatively cheap;

that it is not easily damaged;

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that no delays occur during loading and unloading;

that container cranes with a buffer platform and a second crab can be used without any problem;

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	that no additional personel is needed on the quay or on platforms of container cranes to remove or fit coupling devices (optional)
10	that no provisions are needed to distribute the coupling devices on the quay ( optional )
15	that production (handling of containers per hour) can be considerably increased compared with the use of other designs of semi-automatic coupling devices;
20	no technical disturbances as a result of a simple technical design
	as a result of the angle at the end of the control rod, it is always in view in which vertical position the twistlock cone has been placed, and there is always in view wether the coupling device
25	is locked or unlocked;
30	because of the fact that the control rod indicates the mode of the twistlock cone, misunderstandings about being locked or unlocked of the device cannot take place and therefore damage and or accidents can be avoided;
	the semi-automatic twistlock-cone is of the so-

called "Dual fuction type", which means that ports with different procedures for loading/unloading can use this coupling device in their own way, without determining the loading/unloading procedure of the next port.

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This includes that the coupling device will be placed always in the same vertical position, no matter the device is either connected ashore to the container prior to the loading of that container, or the device is connected aboard the ship on top of a already loaded container, before loading the next container on top.

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Misunderstandings about being locked or unlocked can be avoided, as well as damages and accidents.

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the locking device, described in the preamble, used in combination with lashing bars, means a contribution to the safety of sea-going ships, because the lashing bars prevent the unlocking of the coupling device, by blocking the movement of the actuating handle (6).

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	REFER	ENCE NUMERALS.
	1.	Housing
	2.	Shaft
10	3.	Upper cone
	4.	Lower cone
	5a.	Slanting faces
	5b.	Side faces
	5c.	Common tip
15	6.	Actuating handle
	7.	Spring around the axis
	8.	Saving in the housing
	9.	90° Angle of the actuating handle
	10.	Hole in the upper cone
20	11.	Inside spring
	12.	Pin
•	13.	Hole in the axis
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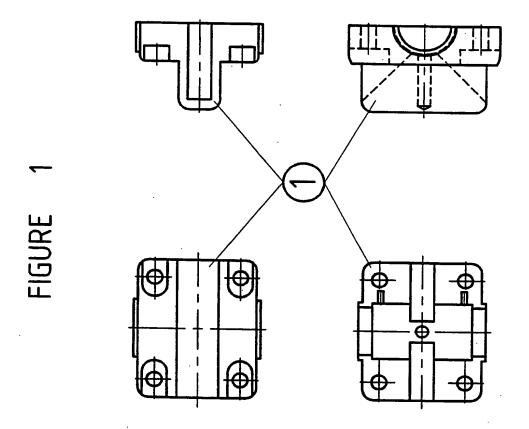
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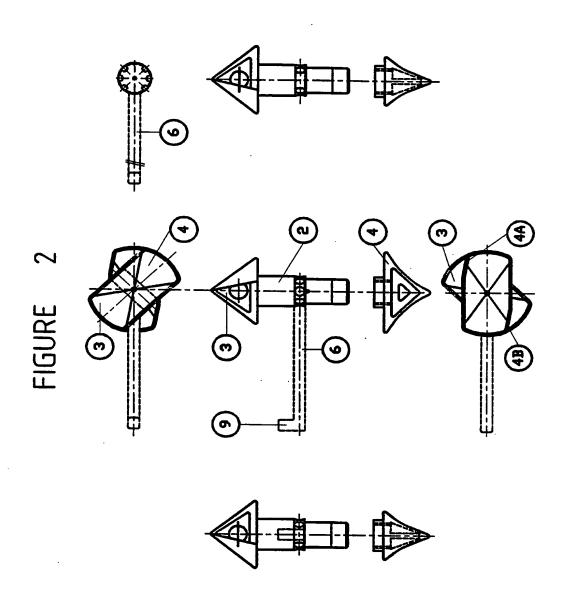
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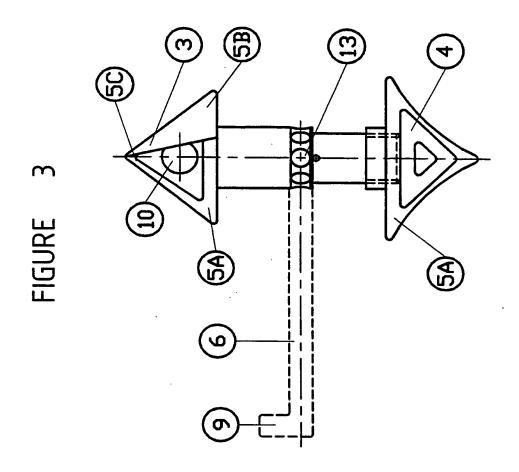
## CLAIMS

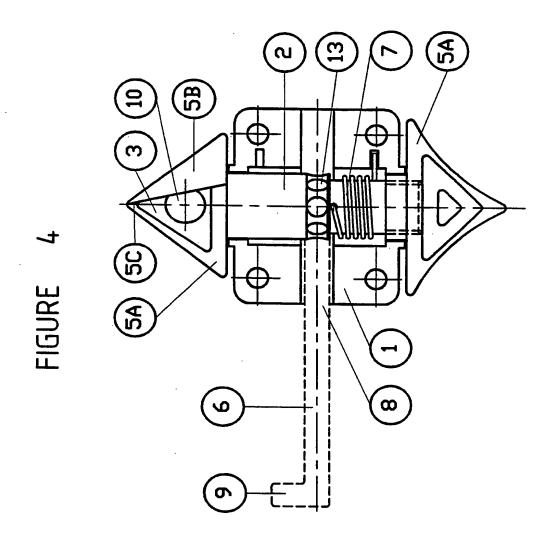
	1. Dual-function semi-automatic coupling device
10	for interlocking containers which are placed on
	top of one another and are provided in top and
	bottom face at their corners with corner fittings
•	with a passage slit and a twist lock pocket,
	comprising:
15	- a housing (1)
•	- a rotary shaft (2), extending through the
	housing
	- twist locks (3,4), which are fixed at both ends
	of said shaft, so that they form an angle of 45°
20	with each other, the upper twist lock having a
	number of side faces (5b), and a number of
	slanting faces (5a), tapering to a tip (5c),
	-the lower twistlock (4) shaped in such a way,
	that using the coupling device in the American
25	way, the rotary movement of that lower twist lock
	(4), to prevent locking the coupling device in the
	intermediate position during lowering the upper
	container, will be no more than 35°
	-the upper twistlock cone has a hole (10) to
30	indicate the vertical position of the coupling
	device;
	- an actuating handle (6) for rotating said shaft
	(2) , said handle projecting laterally from the
	housing (1) and connected to said shaft (2),
35	- arresting devices (11,12) for arresting the
	shaft in two end positions as well as the
	intermediate position;
	-characterized in that the angle between the twist
	locks (3,4) is essentially 45°, that the rotary
40	movement of said shaft (2) is assemblished with

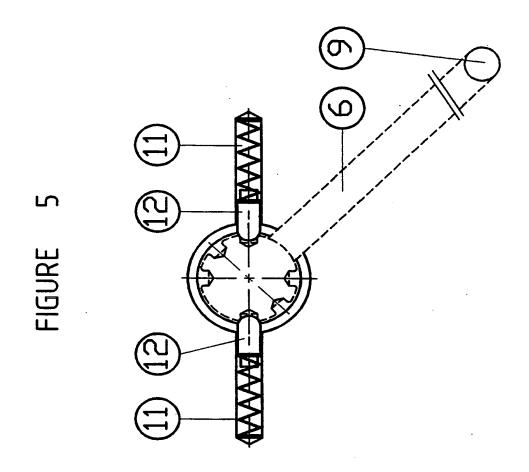
by moving the actuating handle (6) by hand, or automatically during the loading procedure, lowering the upper container, using the coupling device in the American way, the interlocking of the two containers on top of each other will be accomplished by a spring (7) around the shaft, that the actuating handle has an indicator (9), to indicate which of the two twist locks has to be positioned upwards;











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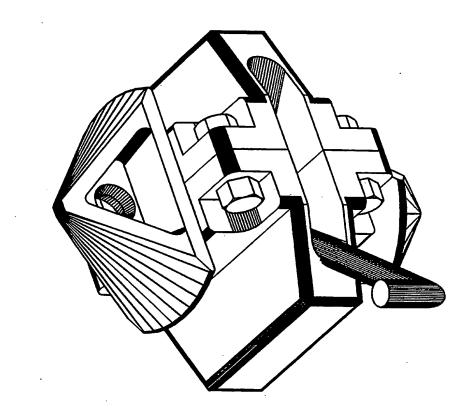


FIGURE 6

## INTERNATIONAL SEARCH REPORT

Inte mal Application No PCT/EP 95/02521

A. CLASS IPC 6	B65D90/00 F16B1/00 F16B2/06		
According (	to International Patent Classification (IPC) or to both national classi	fication and IPC	
B. FIELDS	S SEARCHED		
Minimum of IPC 6	documentation searched (classification system followed by classification B65D B60P B63B	ion symbols)	
	tion searched other than minimum documentation to the extent that		earched
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C. DOCUM	MENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the re-	elevant passages	Relevant to claim No.
Y	WO,A,92 13783 (HEUSER JAN) 20 Aug see abstract; claims; figures	gust 1992	1
Y	EP,A,O 284 788 (CONVER-OSR OZEAN-SEVICE-REPARATUR-INGENIEUR GMBH) 5 October 1988 see claim 12; figures	rechnik	1
A	FORDERN UND HEBEN, vol. 38, no. 1, January 1988 MAIN pages 9-10, DR F. MECHTOLD 'ALLES ÜBER SPRE/ 2' see page 10; figure 13	•	1
A	GB,A,2 004 941 (AB BACKTEMANS PAApril 1979) see page 2, line 42 - line 91; f	-	1
- Furt	ther documents are listed in the continuation of box C.	X Patent family members are listed	in annex.
'A' docum consid 'E' earlier filing 'L' docum which citatio 'O' docum	neent defining the general state of the art which is not detend to be of particular relevance document but published on or after the international date enert which may throw doubts on priority claim(s) or its cited to establish the publication date of another on or other special reason (as specified) enert referring to an oral disclosure, use, exhibition or means	T' later document published after the int or priority date and not in conflict we cited to understand the principle or dinvention  "X' document of particular relevance; the cannot be considered novel or cannot involve an inventive step when the de "Y" document of particular relevance; the cannot be considered to involve an in document is combined with one or ments, such combination being obviourned.	th the application but heory underlying the claimed invention to be considered to be considered to cument is taken alone claimed invention when the tore other such docu-
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Date of the	actual completion of the international search	Date of mailing of the international se	earch report
2	23 October 1995	25.10.95	
Name and	mailing address of the ISA  European Patent Office, P.B. 5818 Patentlaan 2  NL - 2280 HV Rijswijk	Authorized officer	,
	Tel. (+31-70) 340-2040, Tx. 31 651 epo ni, Fax: (+31-70) 340-3016	Van Rolleghem, F	

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# INTERNATIONAL SEARCH REPORT anformation on patent family members

anal Application No PCT/EP 95/02521

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